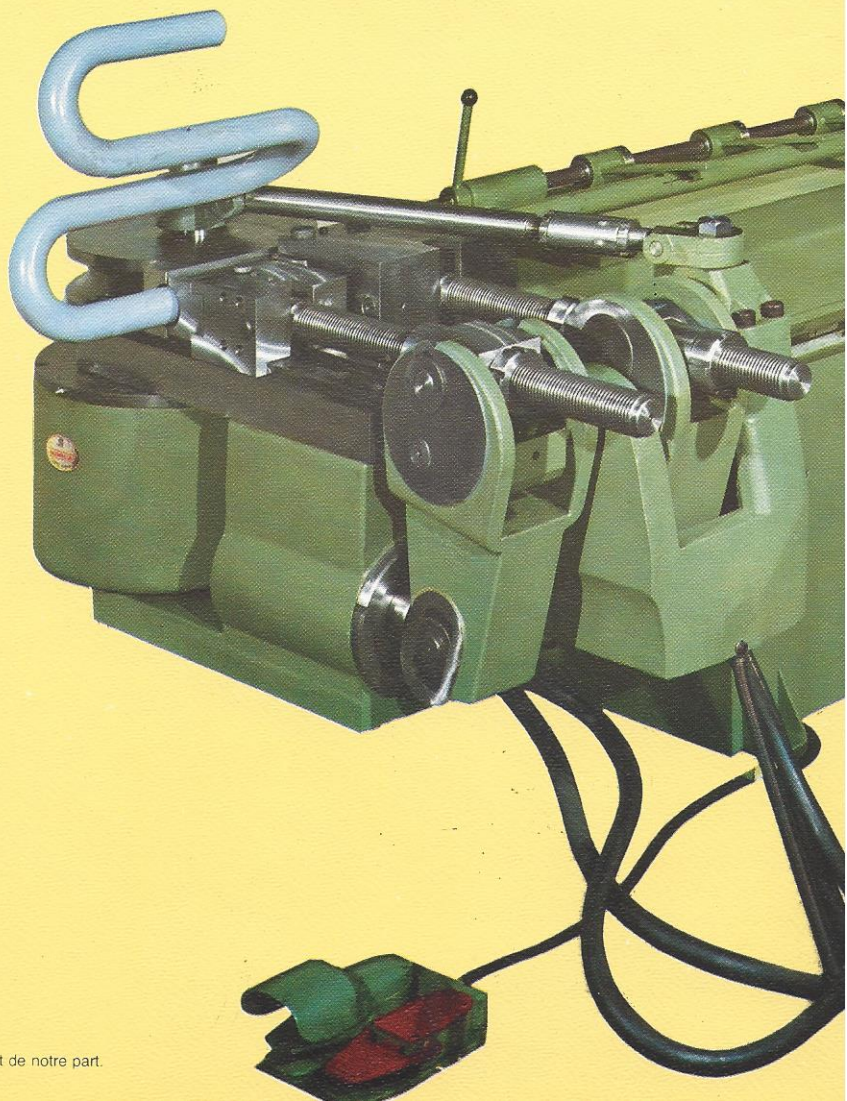


Tab. 1 DATI TECNICI - STANDARD USE DETAILS - CARACTÉRISTIQUES D'EMPLOI - VERWENDUNGSANGABEN

MODELLO - Model		B/60	B/60 M	B/90	B/90 M	B/120		MODELE - Modell
Capacità massima di curvatura con materiale R = 45 Kg./mm² Maximum bending capacity material tensile strenght R = 45 Kg./mm ²	○	60 x 2,6 m/m 2 ³ / ₈ x .10		90 x 3,2 m/m 3 ¹ / ₂ x .130		114 x 5 m/m 4 ¹ / ₂ x .20	○	Capacité maximum de cintrage sur matériel avec R = 45 Kg./mm² Maximale Abmessung des Materiales mit Wiederstandmoment R = 45 Kg./mm ²
	□	40 x 40 x 2,5 m/m 1 ¹ / ₂ " x 1 ¹ / ₂ " x .10		60 x 60 x 4 m/m 2 ¹ / ₂ " x 2 ¹ / ₂ " x .15		80 x 80 x 5 m/m 3 ¹ / ₄ x 3 ¹ / ₄ x .20	□	
	□□	60 x 20 x 2 m/m 2 ¹ / ₂ " x 3 ³ / ₄ " x .078"		80 x 40 x 5 m/m 3 ¹ / ₄ " x 1 ¹ / ₂ " x .20		110 x 50 x 4 m/m 4 ⁵ / ₈ " x 2" x .160	□□	
	●	40 m/m 1 ¹ / ₂ "		55 m/m 2 ¹ / ₈ "		75 m/m 3"	●	
Tubo in lega CU-AL-OT (max.) Max. tube OD. in CU-AL-MS	○	60 x 4 m/m 2 ³ / ₈ x .15		90 x 6 m/m 3 ¹ / ₂ " x .236		120 x 5 m/m 4 ³ / ₄ "	○	Tube max. alliage CU-AL-MS Max. Durchm. aus CU-AL-MS
Raggio di curvatura	Ri min.	35 m/m *		45 m/m *		75 m/m *	Ri min.	Rayon de cintrage
Bending radius	RM max.	240 m/m 9 ¹ / ₂ "	400 m/m 16"	400 m/m 16"	600 m/m 23 ¹ / ₂ "	580 m/m 23"	RM max.	Biegeradius
Potenza motore Power of the motor	HP	10		10		20	HP	Puissance du moteur Pferdestärke des Motors
Velocità di curvatura Bending speed		43°/1"		19°/1"		12°/1"		Vitesse de cintrage Biegegeschwindigkeit
Lunghezza utile Usefull lenght	m/m in.	3350 131" **		4400 173" **		5150 202" **	m/m in.	Longueur utile Nutzlänge
Prod. media curve/ora Productions bends/hour	Nr.	300		140		100	Nr.	Production moyenne cintres/H Biegeleistung (ca.) Bogen/S
Dimensioni cassa imballo Size of seaworthy packing	m/m	4500 x 1300 x 1150		5800 x 2000 x 1200		6800 x 2300 x 1600	m/m	Dimensions emballage Seemässige Verpackung

(*) Riducibile a richiesta - Reducible on request - Réductible sur demande - Reduzierbar auf Anfrage

(**) Aumentabile a richiesta - Increasable on request - Augmentable sur demande - Erhöhungen auf Anfrage





$\varnothing e$ = **Diametro esterno** - Outside diameter
Diamètre extérieur
Ausserer Durchmesser

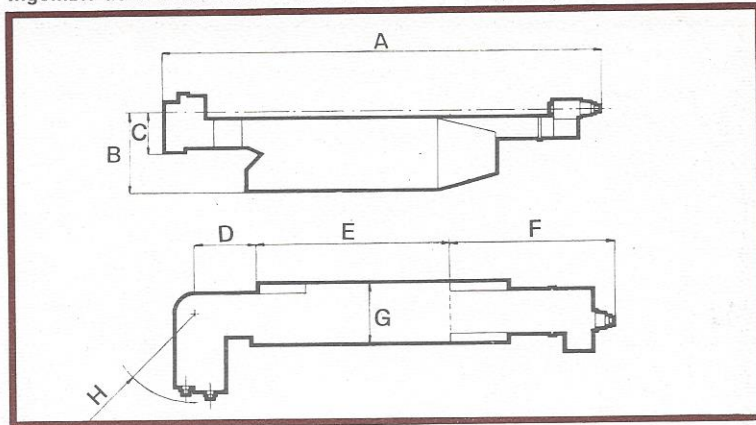
S = **Spessore** - Wallthickness
Épaisseur - Wandstärke

Rm = **Raggio medio di curvatura**
Centre line radius of bend
Rayon moyen de cintrage
Biegeradius bis Rohrmitte

Ri = **Raggio interno della curva**
Inside bending radius
Rayon intérieur de cintrage
Innerer Biegeradius

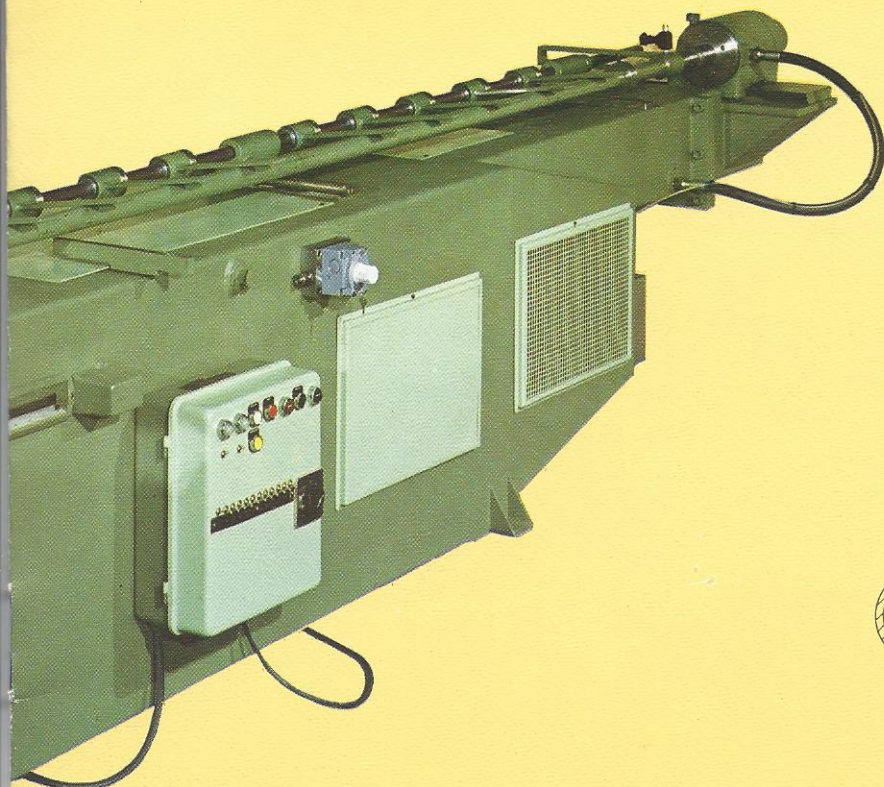
(*) = **Riducibile a richiesta**
Reducible on request
Réductible sur demande
Reduzierbar auf Anfrage

Ingombri della macchina - Sizes of the machine (m/m)

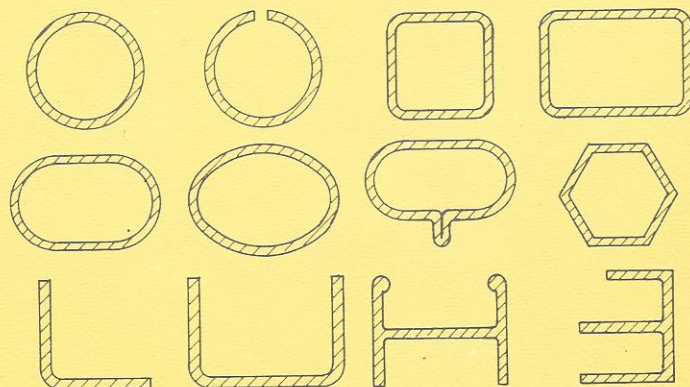


Encombrement machine - Maschinenmass (m/m)

Quota	Mod. B/60		Mod. B/90		Mod. B/120	
Size	m/m	in.	m/m	in.	m/m	in.
A	4.500	177"	5.500	216"	6.300	252"
B	980	38.5"	980	38.5"	1.070	42"
C	370	14.5"	520	20.4"		
D	1.200	47"	810	31.8"	850	34"
E	1.500	59"	2.410	95"	2.850	112"
F	1.600	63"	2.040	80"	2.600	102"
G	600	23"	750	29.5"	1.000	39"
H	900	35"	1.100	43"	1.850	73"
Peso netto	Kg. 1.750	lb. 3.860	Kg. 3.000	lb. 6.620	Kg. 5.500	lb. 12.130



Alcuni tipi di profilo curvabili con nostre macchine:
With our machine it is possible to bend:



Profils qu'on peut cintrer avec nos machines:
Es ist möglich diese Profile zu Biegen: